



C.C.D. AUTO. PUNCH M/C (STRENGTH)

MODEL : CHP-68-1

Suitable :

- Aluminum Substrate 、
- Stainless Steel Substrate 、
- Iron Substrate 、 Name Plate 、
- Punching The Hole Of Inner Layer 、
- Flexible Circuit Board 、 PET Pellicle 、
- PI Synthetic Resin Pellicle 、
- Punching The Hole Of Pin Film With
- Exposure Manufacturing Process
- (Black Piece 、 Brown Piece All Available)



Feature :

1. Using 256 grey level image disposal system which produced by America CONGEX CORP. Reach recognition target quickly, debase unjust judgment chance, and enhance production efficiency.
2. Operate interface can switch in Chinese or English, convenience to operate.
3. Line target mark. Ink target mark. Solid target mark. Hollowness target mark. Heterogeneous type group of mark (under $\varnothing 4\text{mm}$), all can integrate orientation punching.
4. Upper & down mold's material using tungsten steel which special be used for mold. High precision. Not easy attrition and life span for long.
5. (Patent) Mold self-lubrication knock out system
(The Taiwan letter patent invents M415790th /Chinese patent card book number 201120229568.2nd). It can solve the problem of punching hole for long time because of the job in punching residue material on the mold and lubrication is insufficient, causing the upper and lower mold in a punching process to produce a mold clamping and precision problems of lacking.
6. Upper & down molds X · Y · Θ axis punching image integration synchronously moving and orientation . This way can get high stability and high precision.
7. The work stuffs be fixed by press board & vacuum chuck, can make choosing.
8. Match the work stuffs need, the mold can be made any hole shape and replaced easily and quickly.
9. Integrative table using Japan TOSHIBA servo motor match with NSK accurate guide bar and THK high accuracy sliding guide, high position accuracy and speed fast

PUNCH THICKNESS	Aluminum substrate : 2.5mm ; Stainless steel substrate : 0.7mm ; Iron substrate : 1.2mm ; Inner Layer : 1.7mm		
PUNCH ACCURACY	$\pm 0.01\text{mm}$	PUNCH SPEED	1.0 sec. /hole
X.Y AXIS MOVEMENT	$\pm 3\text{mm}$	C.C.D. LIGHT SOURCE	CCS LED(can choose upper or down down)
POSITION SIZE	$\varnothing 2\text{mm} \sim \varnothing 4.8\text{mm}$	M/C WEIGHT	384KGS
MONITOR SPEC.	10.4" TFT-LCD	M/C DIM.	(L)985 \times (W)700 \times (H)1232mm
IMAGE WINDOW	6 \times 8mm	AIR COMSUMPTION	400 liter/min(kg/cm ²)
PUNCH POWER	650 kg	VOLTAGE	1 \varnothing -2kw-AC 220v-50/60hz-6A

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